

# Parts List for *Refurbished Hoffman R*

## Quality United Brass Replacement Parts

### Front View

R4	Spring
R6	Ball Joint Cap
R8	Vacuum Valve Pedal
R10	Buck Valve Pedal
X5	Buck Valve Rod Arm
X6	Torsion Spring
X7	Collar
X8	Arm
X28	5/16" Right Hand Clevis
X30	5/16" Left Hand Clevis
X113	Pipe Support

### Counterbalance Spring Chart

RCO & F-2, 4, 5, 6, 7, 9, 10;	
RCO-17, 18, 19; RCS-1, 2;	
RCO-24, 56, 90, 170; RCF-56	X95

### Side View

29	Pin	X40	Spring Roller	X80	Operating Arm
783	Pin	X41	Locking Latch	X81	Y-Piece Bearing Washer
V149	Pin	X41A	Bushing for X78	X83	Bumper
R15	Spherical Washer	X42	Cone Spring	X84	1/4" Right Hand Clevis
R26	Release Arm	X43	Latch Pin	X89	Spring Roller Washer
R27	Stud	X44	Roller and Bearing	X116	Vacuum Valve Rod 4"
R28	Lever Spring	X44A	Bumper		
R37	Spring Support	X44B	Shaft and Bearing Assembly		
X8	Buck Valve Arm	X45	Locking Latch Shaft		
X15	Trip Lever Stud	X45A	Washer		
X16	Ball Joint (Right Hand)	X46	Push Link Pin		
X20	Connecting Rod 19 1/8"	X47	Bumper		
X21	Connecting Rod 14 15/16"	X48	Bumper Cup		
X23	Front Toggle Shaft	X49	Push Link		
X24	Connecting Link Pin	X50	Bumper Cup Nut		
X25	Front Toggle	X54	1/4" Left Hand Clevis		
X26	Front Toggle Link	X55	Back Lever Link		
X27	Vacuum Pedal Rod 18 7/8"	X67	Roller Bearing and Retainer		
X28	5/16" Right Hand Clevis	X73	Head Valve Rod 16 1/4"		
X30	5/16" Left Hand Clevis	X77	Bumper		
X35	Lever Spring	X78	Vacuum Arm and Shaft Assembly		
X39	Back Lever				
X39A	Back Lever Pin				

*All refurbished steam presses warranted for one year by **Seickel & Sons Inc.***

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